Owner's Manual

Marlin®

MODEL 70P "PAPOOSE" SEMI-AUTOMATIC 22 CARBINE

IMPORTANT

This manual contains operating, care and maintenance instructions. To assure safe operation, any user of this firearm must read this manual carefully. This manual should always accompany the firearm, and be transferred with it upon change of ownership.

The warranty card attached to the cover must be filled out and mailed within 10 days of purchase.

WARNING: Keep this firearm out of the reach of children

LIMITED WARRANTY

The Marlin Firearms Company

FIVE YEAR LIMITED WARRANTY AGAINST DEFECTS IN MATERIAL & WORKMANSHIP

This firearm warranty is good only to the ORIGINAL OWNER who has registered his ownership with The Marlin Firearms Company at 100 Kenna Drive, North Haven, Connecticut.

WARRANTY and CERTIFICATE OF OWNERSHIP card **must** be completed and mailed to The Marlin Firearms Company at the above address WITHIN TEN (10) DAYS of purchase to insure the protection of the warranty. NOTICE of defect in materials and/or workmanship **must** be received by the company WITHIN FIVE (5) YEARS from the date of purchase.

Normal wear, or damage resulting from neglect, abuse, or repairs not made or authorized by The Marlin Firearms Company are not covered by the warranty.

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

MARLIN'S PERFORMANCE UNDER THE ABOVE WARRANTY

1. After notice of defect in material and/or workmanship is received by The Marlin Firearms Company, Marlin shall send instructions for shipment of the firearm; and repairs will be made and the firearm returned within a reasonable time after the firearm is received. Cost of shipping, insurance charges, etc. involved in returning the firearm to the company shall be prepaid by the original owner.
2. Cost of parts and labor performed shall be provided without charge by The Marlin Firearms Company.
3. If The Marlin Firearms Company, after receipt of the firearm, determines that the defects in material and/or workmanship were the result of abuse and/or neglect, or otherwise not covered by the warranty set forth above, Marlin shall notify such owner to that effect and give an estimate for repair. In such cases, repair, return shipping and insurance charges, etc. shall be paid by such owner.
4. In the event that The Marlin Firearms Company is unable to make warranty repairs to the firearm, it shall, within a reasonable time after its receipt, notify the owner to that effect and give him the option either to receive a replacement of the same model, if then available in its inventory, or to receive a refund, either of which, if feasible, will be made through the store of purchase.

The Marlin Firearms Company
100 Kenna Drive, North Haven, CT 06473

Before You Use This Firearm

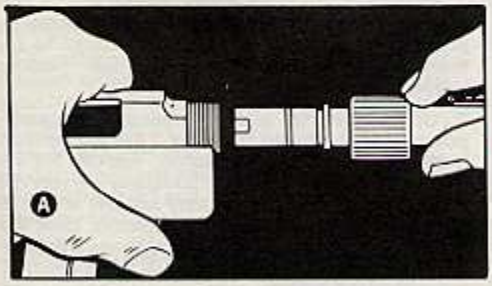
It is very important that you read and understand this manual before using your firearm. Warnings are highlighted in red, and should be read and heeded carefully. Also follow "Marlin's Guide to Gun Safety", on page 5.

- **WARNING: We specifically disclaim responsibility for any damage or injury occurring in connection with, or as the result of the use, in any Marlin manufactured firearm, of faulty, non-standard, "remanufactured" or handloaded (reloaded) ammunition.**

How to Assemble

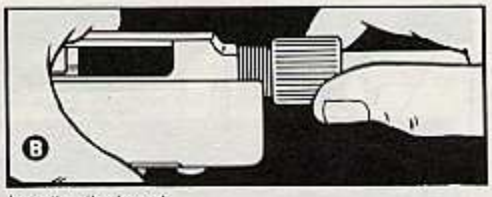
Your rifle was shipped "taken-down" in two parts. The stock, action and magazine comprise one part, the barrel the other (See A).

Match the flat surface on the rear (chamber) end of the barrel with the flat surface in the front end of the receiver, and insert the barrel into the receiver as far as it will go. (See B).

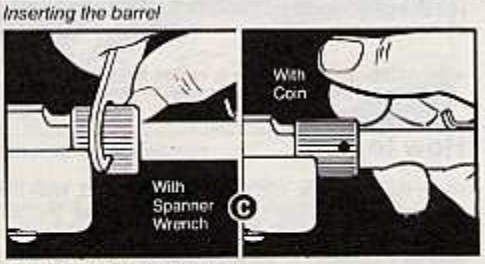


Turn the knurled take-down nut clockwise with your fingers until tight. If you are going to shoot extensively, tighten the nut securely with the spanner wrench (provided), or a coin (See C).

- **WARNING: Check the take-down nut frequently to be sure it remains tight. If it loosens, the gun may not fire.**



Inserting the barrel



Tightening the take-down nut

To disassemble your rifle for reinsertion into its case, reverse the above instructions.

How to Operate the Safety

- **WARNING: Prior to firing, become familiar with the operation of the safety by practicing with the rifle unloaded.**

The safety mechanism is a round button located behind the trigger. To put your rifle on SAFE, hold it in the normal shooting position, pointed in a safe direction, and push the safety button from left to right as far as it will go. The safety is now on SAFE (See D).

SAFE Position

FIRE (Off Safe) Position

To move your safety to the FIRE position, push the safety button from right to left as far as it will go. A red ring around the safety button will be visible when the safety is in the FIRE position (See E). If the trigger is pulled with the safety in this position, the gun will fire.

NOTE TO LEFT-HANDED SHOOTERS: The safety mechanism is designed for right-handed use and cannot be converted to left-hand operation.

- **WARNING: Never disassemble the safety. It has been correctly designed, fitted and tested. Any mechanical device can fail, however, so never rely on the safety to justify careless handling. Never use a gun with a safety that does not function properly. (See instructions for factory maintenance on page 4.)**

Manual Bolt Hold-Open Safety Feature

The bolt-hold open is a device that locks the action in the open position (bolt to the rear). This allows you to see instantly whether any cartridges remain in the chamber or clip magazine.

First, pull the charging handle all the way back, and hold it. Now engage the lock by pushing the charging handle to the left, in the direction of the arrow on the back of the handle. (See F). To close the action, pull the charging handle out to the right and let it snap forward freely.

The safest possible way to handle your rifle is completely unloaded, with the action locked open, the safety on SAFE, and pointed in a safe direction.

Locking the action open

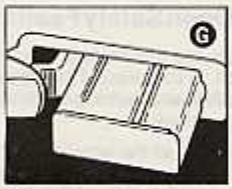
How to Load

- **WARNING: Your rifle is a semi-automatic .22 caliber designed for .22 Long Rifle cartridges only. It will *not* function with Shorts, Longs or Shot cartridges, and damage or injury may result from their use.**

- **WARNING: Before loading your rifle, always check the bore to be sure it is free of grease, oil or any other obstruction.**

Lock the bolt in the open position as described above. With the safety on SAFE, depress the clip release (See G) and remove the clip from the rifle. Insert up to 7 cartridges as shown in H.

With the gun pointed in a safe direction, replace the loaded magazine, being sure it locks in place.



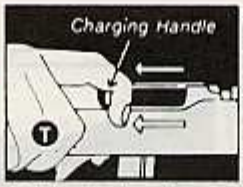
Releasing the clip magazine

Loading the clip magazine

- **WARNING: Your semi-automatic rifle is not designed to be single-loaded. Always load cartridges through the clip magazine as directed above.**

Cocked and Ready

With the safety on SAFE, the rifle in normal shooting position, and pointed in a safe direction, pull the charging handle to the right (See I) and let the bolt snap forward freely (See J).



Pull charging handle all the way back

Let it snap forward freely

- **WARNING: Your autoloader is cocked and ready to fire as soon as the safety is pushed to the FIRE position.**

How to Fire

Push the safety to the FIRE position and, with the gun pointed at the target, squeeze the trigger. Since your rifle is a semi-automatic after each shot is fired it is ready to be fired again. If you have not fired all cartridges at the target, be sure to put the safety on SAFE until you are ready to shoot again.

- **WARNING: Because of its semi-automatic action, always assume that your rifle is cocked and loaded.**

How to Unload

- **WARNING: Before you unload, be sure your rifle is on SAFE and pointed in a safe direction, and that your fingers are away from the muzzle.**

To unload your rifle, first eject the cartridge from the chamber by pulling the charging handle all the way back (See K) and locking the action open (See L).

Then, take out the clip (See G) and remove all cartridges. Next, replace and lock the empty clip back into position.

To be absolutely certain that the rifle is unloaded, clear the action several more times (See K).

Clearing the action

Finally, you must check the chamber and magazine follower visually to be sure that no cartridges remain.

What to do if your rifle fails to fire

1. **Misfire.** If you have squeezed the trigger and nothing happens, remain in shooting position, pointing the gun in a safe direction. Count to 10, then unload the rifle completely. (See "How to Unload").

2. **Underpowered shot.** A "squib", or underpowered shot, should not occur if the ammunition is clean, dry, and factory loaded. You can tell if a shot is underpowered by the unusually low report it makes. Because the bullet may actually still be in the barrel, you must unload completely, clear the action, and look through the barrel to see if there is any obstruction. If there is, it should be removed by a qualified gunsmith.

Sighting

Your rifle has been sighted-in and test-fired at the factory. Due to individual shooting characteristics, however, sighting should be range verified.

1. **Vertical Correction** (elevation): To raise the point of impact, raise the rear sight, by moving the sight elevator rearward. To lower the point of impact, lower the rear sight, by moving the sight elevator forward.

2. **Horizontal Correction** (windage): To move the point of impact to the left, tap the rear sight base to the left. To move the point of impact to the right, tap the rear sight base to the right.

Note: During assembly or disassembly of the rifle, if the take-down nut moves the rear sight elevator, it will change the point of impact.

How to Clean your rifle

- **WARNING: Never attempt to wipe down or clean a loaded gun. Follow instructions under "How to unload" before cleaning.**

Cleaning the bore

With normal use it is not necessary to clean the bore of your rifle. However, if it gets wet, or if any foreign material gets into the barrel, cleaning as described below is recommended.

With the safety on SAFE, remove the clip and clear the action several times to be doubly sure no cartridges remain. Pull the charging handle back and lock the action open.

Remove the barrel and use any standard 22 caliber cleaning rod and patches. Clean the bore from the rear (chamber) end, with powder solvent, and wipe lightly with gun oil.

Cleaning the action

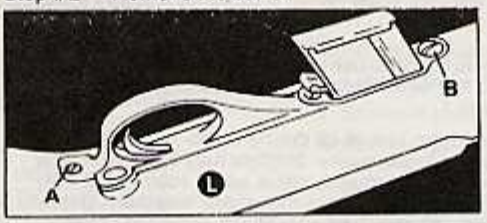
We recommend cleaning the inside of the receiver, bolt face, extractors, and butt end of the barrel (around the chamber) after firing each 250 rounds. (Frequency of cleaning may depend on brand of ammunition used.) A toothbrush and commercial gun cleaning solvent will simplify the job.

The steps listed below should be followed carefully to assure proper disassembly, cleaning and reassembly.

With the safety on SAFE, clear the action several times to be doubly sure no cartridges remain.

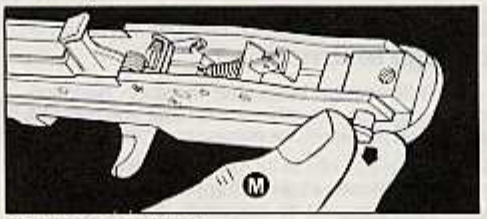
Step #1 — Remove the clip.

Step #2 — Remove the barrel.

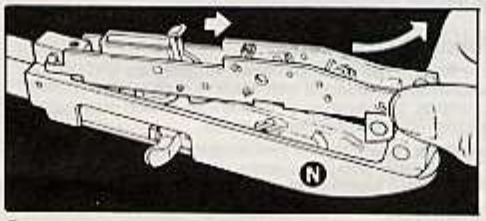


Remove take-down screws

Step #3 — Unscrew take-down screws A and B as shown in L. (One end of the spanner wrench is a screw driver.) Separate the stock and trigger assembly from the receiver and action.



Remove assembly post



Remove action

Release assembly post by squeezing slotted end. Pull post free of action. (See M). Remove action by sliding it to the rear and up (See N).

Step #4 — With the action removed, the bolt, charging handle, recoil spring and spring guide may now be removed. Pull the charging handle back slightly and with the forefinger of your other hand, lift the muzzle end of the breech bolt from the receiver (See O).

As you begin to lift the bolt out, the charging handle will become free and can be removed. The recoil spring and spring guide are now within easy reach for removal (See P).

Step #5 — All components are now ready for thorough cleaning. The action should be cleaned in solvent, dried, and oiled sparingly prior to reassembly.

Lift muzzle end of breech bolt from receiver

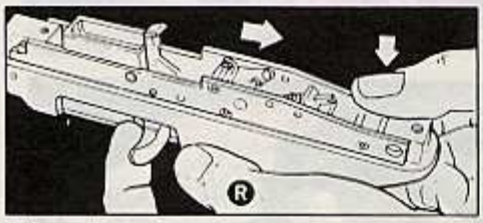
Remove charging handle, recoil spring, and spring guide

Further disassembly of the action is not recommended and should only be attempted by a qualified gunsmith or the factory.

Step #6 — To reassemble, place recoil spring guide into one end of recoil spring, then place opposite end of spring into breech bolt. Next, put recoil spring into hole at the rear of the receiver. To prevent kinking the spring, hold breech bolt and recoil spring in one hand and use the other hand to support the spring as shown in Q, while compressing spring until guide enters breech bolt.

Step #7 — The charging handle can now be positioned through the ejection port. To complete the insertion of the breech bolt, be sure the charging handle fits into the slot provided for it in the bolt.

Support recoil spring to prevent kinking



Pull charging handle back to replace action

Reinstall the action by pulling the charging handle back and reversing the action disassembly procedure (See R).

When reassembling the action and stock, be sure the receiver is seated as far *back* in the stock as it will go while tightening the takedown screw. Otherwise, the gun may not fire.

- **WARNING: Never attempt to wipe down or clean a loaded gun.**

If you intend to use your rifle after cleaning, replace the barrel as described in "How to Assemble" on page 1.

Avoid the use of oil during below freezing conditions. Condensation droplets may form soon after the gun is brought into a warm room, or it may become wet during inclement weather. In any case, all moisture should be removed. Exterior metal finishes may be wiped down with a slightly oiled cloth. For long term storage, lightly oil the bore, barrel and action with gun oil. Your gun should be completely unloaded and stored in a dry area.

Important Transportation and Storage Instructions

If your rifle will be subjected to rough handling while in its case, we recommend that you use the foam insert provided, for maximum protection.

Do not store this rifle in its case for long periods of time, since moisture can be trapped and condense inside, causing rust or corrosion. For long term storage, it should be lightly oiled and kept in a dry, ventilated area, under lock and key.

Repair Instructions

Your firearm has been designed, engineered and manufactured in accordance with Marlin's rigid quality control standards. However, any mechanical device may occasionally require adjustment or repair.

Questions regarding the performance and serviceability of your firearm should be addressed to our Gun Service Division. You should include the Serial Number, Model Number and a full description of the conditions and problems involved.

Warranty Repairs

Our Warranty policy covers all our firearms against defects in workmanship or material for a period of two years from the date of purchase to the original owner. See the inside front cover of this manual for warranty details.

Guns requiring warranty repairs should be returned to the factory. Be sure to follow the "Shipping and Handling" instructions on this page.

Non-Warranty Repairs

Your local gunsmith, or one of our Service Centers (see back cover of this manual) may be able to repair your gun. If not, ship it to the factory, following the Shipping and Handling instructions on this page.

After receiving your firearm, we will send you an estimate of the repair cost. Repairs will begin upon receipt of your check or money order. If repairs are not possible, your gun will be returned.

Shipping and Handling

When sending your firearm to the factory or to a Service Center, you must follow these instructions:

1. Prior to mailing, be absolutely certain that the chamber and magazine of your firearm are not loaded.
2. Pack your gun carefully. Use ample cushioning material and a sturdy outer cardboard box. Do not ship in a special container which you want returned.
3. Accessories such as scopes, scope mounts, gun case, quick detach type swivels, sling straps and other special appointments should be removed prior to returning the firearm.
4. Inside the box, include a sheet with the following information: model number, serial number, description of damage or problem, and under what conditions difficulty occurs.
5. Clearly mark your return address on the outside of the box and on your instruction sheet.
6. Do not ship live ammunition under any circumstances.
7. Ship your firearm via insured Parcel Post or U.P.S. Shipment must be prepaid and addressed to:

MARLIN GUN SERVICE DIVISION, Att: REPAIR DEPT.,
100 KENNA DRIVE, NORTH HAVEN, CONN. 06473

IMPORTANT

If you have any questions or problems relating to your new Marlin, would like additional information on safe operation, or wish to order parts or accessories, just call our Customer Service Center. A Service Representative can be reached at the numbers listed below, between 8 A.M. and 4:30 P.M. (Eastern Time), Monday through Friday.

Nationwide

1-800-544-8892

(Toll Free)

Conn. Residents

239-5621

(North Haven)

Marlin's Guide to Gun Safety

1. Handle every gun as you would a cocked and loaded gun.
2. Keep the safety ON SAFE until you are ready to shoot.
3. Be sure of your target before you shoot.
4. Before target shooting, be sure you have an adequate backstop. Remember, all rifle ammunition is dangerous at ranges up to, and in excess of a mile.
5. Never point a gun at anything you don't want to shoot.
6. Always wear protective glasses when shooting.
7. Wear hearing protectors when target shooting.
8. Do not use modified, damaged or dirty ammunition.
9. Use only ammunition of the correct caliber, size and bullet shape.
10. Cartridges that have been improperly handloaded can damage the gun and cause personal injury.
11. Avoid ricochets by never shooting at water, or any hard, flat surface.
12. Be sure no one is in path of ejecting shells.
13. Never climb or jump over an obstacle with a loaded gun.
14. Never pull a gun toward you by the muzzle.
15. Avoid alcoholic beverages before and during shooting.
16. Never use a gun that fails to function properly. Do not try to force a jammed action.
17. Be sure to keep the barrel and mechanism free of obstructions.
18. Before cleaning, be sure the chamber, action and magazine are completely unloaded.
19. Always unload a gun before storing, transporting, or leaving unattended.
20. Never enter a motor vehicle with a loaded gun.
21. Store guns and ammunition separately, beyond the reach of children.

Failure to follow these rules, or other instructions in this manual, can result in personal injury.

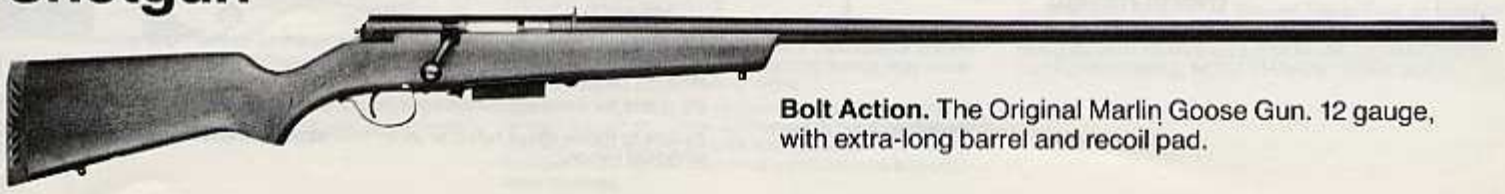
Center Fire Rifles

Lever Action Rifles. Available in the following calibers: 30/30 Win., 35 Rem., 45/70 Gov't., 444 Marlin.

Lever Action Carbines. Available in the following calibers: 45 Long Colt, 44 Rem. Mag./44 S&W Spl., 41 Mag. 357 Mag./38 Spl., 25/20 Win., 32/20 Win.

Self-loading Carbines. Available in 9mm Luger and 45 Auto.

Shotgun



Bolt Action. The Original Marlin Goose Gun. 12 gauge, with extra-long barrel and recoil pad.

Marlin 22 Rifles

Lever Action. The legendary Model 39 is available in two versions: 39AS with 24" barrel and pistol grip stock, and 39TDS with 16½" barrel and straight grip stock.

Self-loading. Models available with either large-capacity tubular magazines, or convenient clips.

Bolt Action. Tubular-fed repeaters, clip-fed repeaters and a single shot, as well as models chambered for 22 Win. Magnum Rim Fire.

The Fascinating History of Marlin

William S. Brophy, Marlin's Senior Technical Manager and Official Company Historian, details the history of the Marlin Firearms Co. and its products. The hard-bound volume contains more than 600 pages and over 1000 illustrations. *Must* reading for anyone interested in all the models – pistols, rifles and shotguns – made by Marlin, and in the story of more than a century of firearms production in America. For more information, write:

Marlin Firearms Co., Department OM, 100 Kenna Drive, North Haven, CT 06473.

Take the Marlin Safety Pledge

If you believe, as we do, that the future of shooting and hunting in America depends primarily on the conduct of those of us who participate in these sports, we invite you to take the Marlin Safety Pledge. By doing so, you commit yourself to courteous, sportsmanlike conduct when using a firearm.

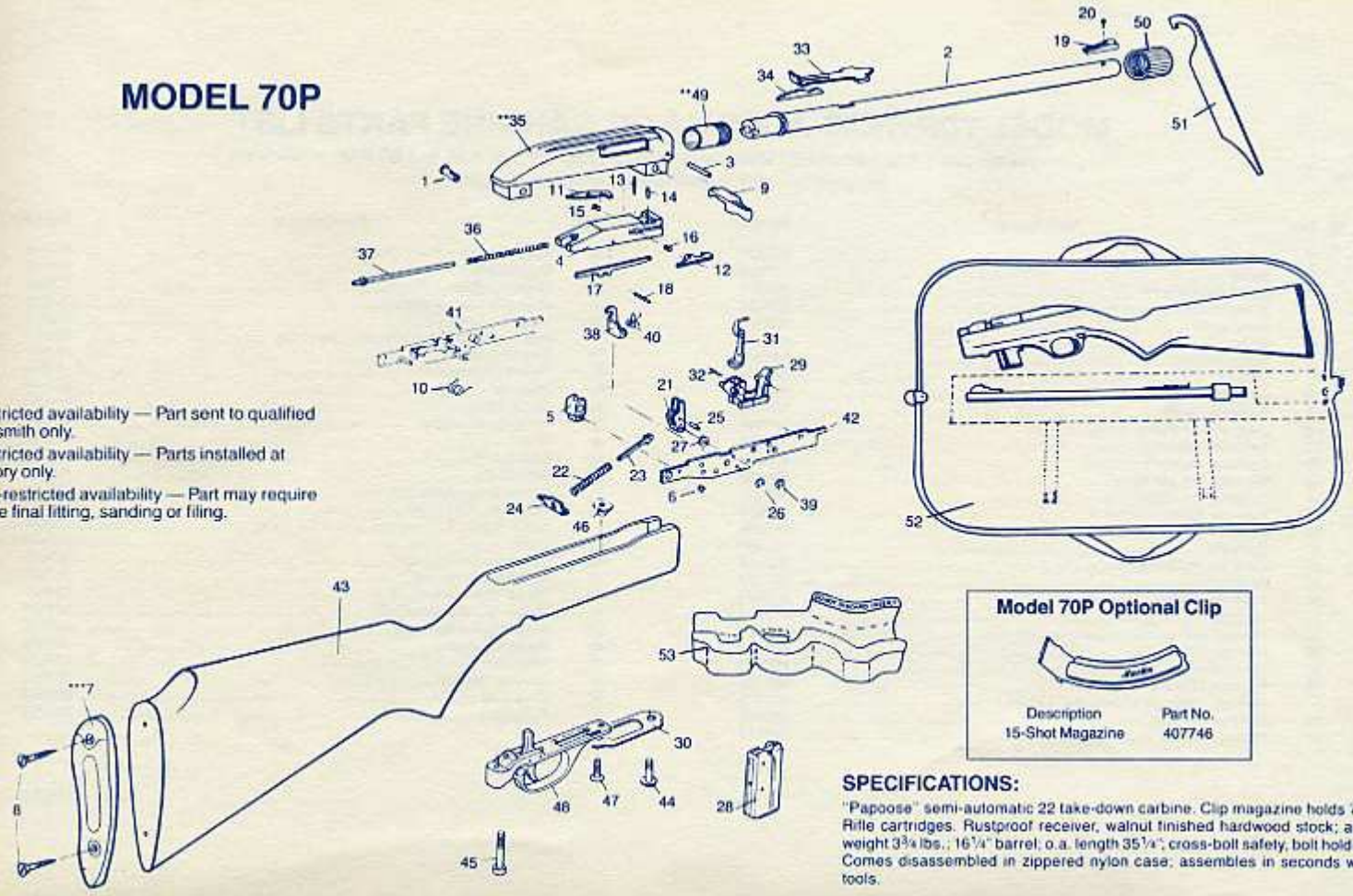
Read the pledge carefully. If you agree with its contents, simply tell us you have taken the Pledge in a letter along with your name, address and $1.00 to help defray the cost of this non-profit program. In return, we will send you an embroidered shoulder patch, bumper sticker, wallet card, Safety Pledge Certificate, suitable for framing, and a special "Safety Minder" trigger guard insert.

Send to: Safety Pledge Program Director, Marlin Firearms Co., North Haven, CT 06473.

Take the Pledge now, and practice it always, for safety's sake, and for the future of your sport.

The Marlin Safety Pledge:
I pledge myself as a hunter to respect the environment which has made my sport possible.
I pledge my support of state and national conservation programs and all hunter safety courses.
I pledge to help protect my rights as an American to hunt and shoot by practicing the safe and proper use of firearms and obeying all game laws and safety rules.

MODEL 70P



*Restricted availability — Part sent to qualified gunsmith only.

**Restricted availability — Parts installed at factory only.

***Non-restricted availability — Part may require some final fitting, sanding or filing.

Model 70P Optional Clip

Description	Part No.
15-Shot Magazine	407746

SPECIFICATIONS:

"Papoose" semi-automatic 22 take-down carbine. Clip magazine holds 7 Long Rifle cartridges. Rustproof receiver, walnut finished hardwood stock; approx. weight 3¾ lbs.; 16¼" barrel; o.a. length 35¼"; cross-bolt safety, bolt hold-open. Comes disassembled in zippered nylon case; assembles in seconds without tools.

MODEL 70P SEMI-AUTOMATIC CARBINE PARTS LIST

For parts prices, call 1-800-544-8892 • Conn. residents call 239-5621 (8 A.M. to 4:30 P.M., Weekdays)
Be sure to include gun serial number when ordering parts

Ill. No.	Part Name	Part No.
1	Assembly Post	407997
2	Barrel	107830
3	Barrel Retaining Pin	307897
	Breech Bolt Complete (Not Shown)	507186
4	Breech Bolt	107186
5	Buffer	407082
6	Buffer Pin Ring	407178
***7	Buttplate	320102
8	Buttplate Screw (2)	420590
9	Charging Handle	207050
10	Disconnector Spring	407196
11	Extractor, Left Hand	320269
12	Extractor, Right Hand	320369
13	Extractor Pin, Left Hand	320798
14	Extractor Pin, Right Hand	307097
15	Extractor Spring, Left Hand	407895
16	Extractor Spring, Right Hand	407895
17	Firing Pin	407399
18	Firing Pin Retaining Pin	307198
19	Front Sight	330144
20	Front Sight Screw	320593
21	Hammer	207173
22	Hammer Spring	407094
23	Hammer Strut	407179
24	Hammer Strut Bridge	307075
25	Hammer Strut Pin	407199
	Hammer Complete (Consisting of above 5 Parts)	507173
26	Hammer Pin Ring	407178
27	Hammer Spacer	420176

Ill. No.	Part Name	Part No.
28	Magazine Complete (7-Shot)	407346
29	Magazine Guide	207349
30	Magazine Guard Plate	307347
31	Magazine Latch & Ejector	307348
32	Magazine Latch Pin	320797
	Rear Sight Complete (Includes 33 and 34)	520541
33	Rear Sight Base	220541
34	Rear Sight Elevator	320942
**35	Receiver	507160
36	Recoil Spring	307496
37	Recoil Spring Guide	307071
38	Sear	407151
39	Sear Pin Ring	407178
40	Sear Spring	407795
41	Sideplate Assembly, Left Hand	507164
42	Sideplate, Right Hand	207264
	Action Assembly Complete	507267
43	Stock	507817
44	Takedown Screw, Front	307192
45	Takedown Screw, Rear	307392
46	Trigger Guard Nut, Front	307391
47	Trigger Guard Screw, Front	307690
48	Trigger Guard Complete	507558
**49	Receiver Adapter	307066
50	Takedown Nut	207866
51	Spanner Wrench	207012
52	Case Only	807005
53	Foam Packing	445705